UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

FORM 8-K

CURRENT REPORT PURSUANT TO SECTION 13 OR 15(d) OF THE SECURITIES EXCHANGE ACT OF 1934

Date of Report (Date of earliest event reported) November 5, 2014

TeleTech Holdings, Inc.

(Exact name of registrant as specified in its charter)

Delaware

(State or other jurisdiction of

incorporation or organization)

001-11919

(Commission File Number)

84-1291044 (I.R.S. Employer Identification Number)

80112-5833

(Zip Code)

9197 S. Peoria Street, Englewood, CO

(Address of principal executive offices)

Registrant's telephone number, including area code: 303-397-8100

Not Applicable

(Former name or former address, if changed since last report.)

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions (see General Instruction A.2. below):

o Written Communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)

o Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)

o Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))

Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

Item 2.02. Results of Operations and Financial Condition.

On November 5, 2014, TeleTech Holdings, Inc. issued a press release announcing financial results for the quarter ended September 30, 2014.

A copy of the November 5, 2014 press release is attached hereto as Exhibit 99.1 and is hereby incorporated by reference.

In accordance with General Instruction B.2 of Form 8-K, the information contained in this Item 2.02 and attached Exhibit 99.1 shall not be deemed to be "filed" for purposes of Section 18 of the Securities Exchange Act of 1934, or otherwise subject to the liability of that section, nor shall it be deemed incorporated by reference in any filing under the Securities Act of 1933 or the Securities Exchange Act of 1934, except as expressly set forth by specific reference in such a filing.

Item 9.01. Financial Statements and Exhibits.

(d) Exhibits.

99.1 Press release dated November 5, 2014

SIGNATURE

Pursuant to the requirements of the Securities and Exchange Act of 1934, the Registrant has duly caused this report to be signed on its behalf by the undersigned, thereunto duly authorized.

TeleTech Holdings, Inc. (Registrant)

By:

/s/ Margaret B. McLean

Corporate Secretary



9197 South Peoria Street Englewood, CO 80112 1.800.TELETECH teletech.com

Exhibit 99.1



TeleTech Announces Third Quarter 2014 Financial Results

<u>Third Quarter 2014 Results</u> Revenue was \$305.9 Million (\$305.8 Million Non-GAAP); Operating Income was \$21.3 Million, 7.0 Percent of Revenue (7.0 Percent Non-GAAP); Fully Diluted EPS were 27 Cents (31 Cents Non-GAAP); Signs Record \$125 Million in New Business (\$340 Million Year-to-date) Updated Full-year 2014 Revenue and Operating Margin Guidance

Denver, Colo., November 5, 2014 — TeleTech Holdings, Inc. (or "Company"), NASDAQ: TTEC, a leading global provider of analytics-driven, technologyenabled customer engagement solutions, today announced financial results for the third quarter ended September 30, 2014. The Company also filed its Quarterly Report on Form 10-Q with the U.S. Securities and Exchange Commission for the quarter ended September 30, 2014.

"Our record new business signings demonstrate the growing market demand for our integrated, vertically focused customer engagement solutions," commented Ken Tuchman, chief executive officer of TeleTech. "The balance of new business across segments, verticals and regions underlines the strategic relevance and breadth of our new sales and marketing platform. We have only just begun to tap into the full value of our vertically focused account management teams. As we grow relationships with existing clients and build strategic new ones, we are increasing wallet share with cross sell and up sell opportunities across our full solutions portfolio. Furthermore, our expanding pipeline is being supplemented from the many new clients added as part of our M&A focus."

Tuchman continued, "Year-to-date our constant currency growth rate was 5.7 percent versus 1.3 percent in the same period last year with organic growth of 3.1 percent versus a negative 3.5 percent in the prior period. While we are pleased with the progress we are making in delivering top line growth, we are disappointed in our third quarter operating margin. The decline is specific to our Customer Technology Services (CTS) business, wherein the operating profit declined \$5.5 million, having a negative 180 basis point impact on our operating margin. The third quarter CTS operating profit was largely impacted by a combination of incremental cloud investment, reduced revenue and one-time expense adjustments. We view this decline as unique to the quarter."

Tuchman concluded, "With our best-in-class client net promoter scores, record new signings, backlog and pipeline, alongside our improving revenue growth rate, we are confident our investment strategy will deliver continued value to our clients and shareholders."

Investor Contact	Media Contact
Paul Miller	Elizabeth Grice
303.397.8641	303.397.8507

THIRD QUARTER 2014 FINANCIAL HIGHLIGHTS

Revenue

Third quarter 2014 GAAP revenue was \$305.9 million compared to \$297.0 million in the third quarter of 2013.

EBITDA

Non-GAAP EBITDA was \$37.3 million, or 12.2 percent of revenue. This compares to \$41.2 million or 13.8 percent of revenue in the year ago quarter.

Income from Operations

Third quarter 2014 GAAP income from operations was \$21.3 million or 7.0 percent of revenue compared to \$26.0 million or 8.7 percent of revenue in the third quarter of 2013.

Earnings Per Share

• Third quarter 2014 GAAP fully diluted earnings per share attributable to TeleTech shareholders were \$0.27 compared to \$0.34 for the same period last year.

Bookings

 During the third quarter 2014, TeleTech signed an estimated \$125 million in annualized revenue from new and expanded client relationships. The bookings mix was well diversified across all verticals with approximately 90 percent from existing clients, 72 percent in recurring revenue, 48 percent from emerging businesses and 8 percent from international clients.

STRONG BALANCE SHEET CONTINUES TO FUND OPERATIONS, SHARE REPURCHASES, STRATEGIC ACQUISITIONS, AND INVESTMENTS

- As of September 30, 2014, TeleTech had cash and cash equivalents of \$87.6 million and \$121.1 million of total debt, resulting in a net debt position of \$33.5 million. These balances were impacted by the acquisition of rogenSi, share repurchases and capital expenditures.
- As of September 30, 2014, TeleTech had \$581.5 million of additional borrowing capacity available under its revolving credit facility.
- · Cash flow from operations in the third quarter 2014 was \$30.3 million compared to \$36.4 million in the third quarter 2013.
- · Capital expenditures in the third quarter 2014 were \$17.8 million compared to \$18.2 million in the third quarter 2013.
- TeleTech repurchased approximately 387,500 shares of common stock during the third quarter 2014 for a cost of \$10.2 million. As of September 30, 2014, \$21.6 million was authorized for future share repurchases.

SEGMENT REPORTING

TeleTech reports financial results for the following four business segments: Customer Management Services (CMS), Customer Growth Services (CGS), Customer Technology Services (CTS) and Customer Strategy Services (CSS). Financial highlights for the segments are provided below.

Customer Management Services (CMS) — Customer Experience Delivery Solutions

In the third quarter 2014, CMS revenue was \$226.8 million compared to \$217.0 million in the year ago quarter. On a constant currency basis, revenue increased 4.6 percent to \$227.0 million. Income from operations was \$18.6 million or 8.2 percent of revenue versus 8.3 percent in the year ago quarter. Operating income margin reflects a \$0.4 million benefit from foreign currency translation offset by \$0.4 million of restructuring charges.

Customer Growth Services (CGS) — Technology-Enabled Revenue Generation Solutions

CGS third quarter 2014 revenue increased 11 percent to \$28.8 million compared to \$25.9 million in the year ago quarter. Income from operations was \$1.8 million or 6.3 percent of revenue versus \$0.6 million or 2.3 percent last year.

Customer Technology Services (CTS) — Cloud and Premise Managed Technology Solutions

- CTS third quarter 2014 revenue was \$35.2 million compared to \$40.6 million in the year ago quarter. Income from operations was a negative \$0.3 million of revenue compared to income of \$5.2 million or 12.7 percent in the year ago quarter.
- The third quarter CTS income from operations was largely impacted by a combination of \$2 million in incremental cloud investment, \$1 million in lower revenues and \$2 million in one-time expense adjustments.

Customer Strategy Services (CSS) — Customer Experience Strategy and Analytics Solutions

CSS third quarter 2014 revenue increased 12.7 percent to \$15.1 million from \$13.4 million in the year ago quarter. Income from operations was \$1.2 million or 7.8 percent of revenue versus 16.9 percent in the same period last year.

BUSINESS OUTLOOK

"While we are realizing tangible results from our investments, as demonstrated by our record bookings and improved revenue growth, the short-term challenges in our CTS business are impacting our overall results," explained Regina Paolillo, chief financial and administrative officer at TeleTech. "Adjusting for changes in foreign currency, we estimate CTS's performance to impact our full-year revenue growth by approximately 200 basis points and our operating margin by approximately 60 basis points. As a result, we are lowering our 2014 guidance. Excluding CTS's revenue and operating margin decline, on a constant currency basis, we estimate that the non-CTS segments (CMS, CGS, CSS) will grow revenue

approximately 7.6 percent and deliver an operating margin of approximately 9.0 percent for full-year 2014, representing an estimated 24 percent improvement in operating profit for those segments," concluded Paolillo.

TeleTech updates its 2014 business outlook, as follows:

Revenue — Revenue estimated from \$1.230 to \$1.235 billion, reflecting an expected two percent adverse impact from foreign exchange translation.

Operating Margin — Operating margin range estimated between 7.75 and 8.0 percent (before asset impairment, restructuring or acquisition-related charges), but including approximately \$9 million investment in sales, and research and development.

Capital Expenditures - Range between \$55 and \$65 million with 70 percent expected for growth initiatives.

SEC FILINGS

The Company's filings with the U.S. Securities and Exchange Commission are available in the "Investors" section of TeleTech's website, which can be found at www.teletech.com.

CONFERENCE CALL

A conference call and webcast with management will be held on November 6, 2014 at 8:30 a.m. Eastern Time. You are invited to join a live webcast of the conference call by visiting the "Investors" section of the TeleTech website at www.teletech.com. If you are unable to participate during the live webcast, a

replay will be available on the TeleTech website.

NON-GAAP FINANCIAL MEASURES

To supplement the Company's consolidated financial statements presented in accordance with generally accepted accounting principles (GAAP) in the United States, the Company uses the following Non-GAAP financial measures: Free Cash Flow, Non-GAAP Revenue, Non-GAAP Income from Operations, Non-GAAP EBITDA and Non-GAAP EPS. Additionally our discussion of revenue and income from operations contain references to constant currency amounts. Constant currency measures are calculated by translating the current year reported amounts using the prior year foreign exchange rates for each underlying currency. TeleTech believes that providing these Non-GAAP financial measures provides investors with greater transparency to the information used by TeleTech's management in its financial and operational decision making and allows investors to see TeleTech's results "through the eyes" of management. TeleTech also believes that providing this information better enables TeleTech's investors to understand its operating performance and information used by management to evaluate and measure such performance. These financial measures are not intended to be used in isolation or as a substitute for the financial information prepared and presented in accordance with GAAP. A reconciliation of these Non-GAAP financial measures is available in the financial tables attached to this press release. We also

encourage all investors to read TeleTech's most recent Annual Report on Form 10-K and Quarterly Report on Form 10-Q.

ABOUT TELETECH

TeleTech, founded in 1982, is a leading global provider of analytics-driven, technology-enabled customer engagement solutions. The Company offers an integrated platform that combines consulting, technology, care and growth services to simplify and personalize interactions that build deep engagement between people and brands. This holistic, multichannel approach improves customer satisfaction, increases customer loyalty and drives long-term profitability and growth. From strategic consulting to operational execution, TeleTech's 42,000 employees speaking over 50 languages deliver results for Global 1000 clients in the automotive, communications and media, financial services, government, healthcare, technology, transportation and retail industries. Through the TeleTech Community Foundation, the Company leverages its innovative leadership to ensure that students in underserved communities around the globe have access to the tools and support they need to maximize their educational outcomes. For additional information, please visit teletech.com.

FORWARD-LOOKING STATEMENTS

Statements in this press release contain "forward-looking statements" within the meaning of Section 27A of the Securities Act of 1933, Section 21E of the Securities Exchange Act of 1934, and the Private Securities Litigation Reform Act of 1995, relating to our operations, expected financial position, results of operation, and other business matters that are based on our current expectations, assumptions, and projections with respect to the future, and are not a guarantee of performance. We use words such as "may," "believe," "plan," "will," "anticipate," "estimate," "expect," "intend," "project," "would," "could," "target," or similar expressions, or when we discuss our strategy, plans, goals, initiatives, or objectives, we are making forward-looking statements.

We caution you not to rely unduly on any forward-looking statements. Actual results may differ materially from what is expressed in the forward-looking statements, and you should review and consider carefully the risks, uncertainties and other factors that affect our business and may cause such differences as outlined but are not limited to factors discussed in the sections entitled "Risk Factors" included in TeleTech's filings with the U.S. Securities and Exchange Commission (the "SEC"), including our most recent Annual Report on Form 10-K and subsequent quarterly financial reports on Form 10-Q. TeleTech's filings with the SEC are available in the "Investors" section of TeleTech's website, www.teletech.com and at the SEC's public website at www.sec.gov. Our forward looking statements speak only as of the date of the press release and we undertake no obligation to update them, except as may be required by applicable laws.

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TELETECH HOLDINGS, INC. AND SUBSIDIARIES CONSOLIDATED STATEMENTS OF OPERATIONS (In thousands, except per share data) (Unaudited)

	Three months ended September 30,				Nine months ended September 30,				
		2014	2013		2014			2013	
Revenue	\$	305,900	\$	296,995	\$	903,611	\$	875,070	
Operating Expenses:									
Cost of services		220,244		208,648		646,346		625,689	
Selling, general and administrative		49,847		50,165		148,016		142,080	
Depreciation and amortization		13,893		11,463		41,152		33,281	
Restructuring charges, net		593		758		1,750		4,181	
Impairment losses		—						1,205	
Total operating expenses		284,577		271,034		837,264		806,436	
Income From Operations		21,323		25,961		66,347		68,634	
Other income (expense)	. <u></u>	(856)		(434)		1,846	<u> </u>	(5,537)	
Income Before Income Taxes		20,467		25,527		68,193		63,097	

Provision for income taxes	 (5,778)	 (6,358)		(14,071)	 (12,603)
Net Income	14,689	19,169		54,122	50,494
Net income attributable to noncontrolling interest	 (1,442)	 (1,526)	. <u></u>	(3,795)	 (2,575)
Net Income Attributable to TeleTech Stockholders	\$ 13,247	\$ 17,643	\$	50,327	\$ 47,919
Net Income Per Share Attributable to TeleTech Stockholders					
Basic	\$ 0.27	\$ 0.35	\$	1.02	\$ 0.93
Diluted	\$ 0.27	\$ 0.34	\$	1.00	\$ 0.91
Income From Operations Margin	7.0%	8.7%		7.3%	7.8%
Net Income Attributable to TeleTech Stockholders Margin Effective Tax Rate	4.3% 28.2%	5.9% 24.9%		5.6% 20.6%	5.5% 20.0%
Weighted Average Shares Outstanding					
Basic	49,093	50,732		49,493	51,643
Diluted	49,940	51,678		50,338	52,499

TELETECH HOLDINGS, INC. AND SUBSIDIARIES SEGMENT INFORMATION (In thousands) (Unaudited)

		Three months ended September 30,				Nine mon Septen	
	2014		2013		2014		 2013
D							
Revenue:							
Customer Management Services	\$	226,814	\$	217,035	\$	673,421	\$ 660,258
Customer Growth Services		28,765		25,893		86,545	71,148
Customer Technology Services		35,194		40,649		103,707	110,855
Customer Strategy Services		15,127		13,418		39,938	32,809
Total	\$	305,900	\$	296,995	\$	903,611	\$ 875,070
Income From Operations:							
Customer Management Services	\$	18,625	\$	17,944	\$	55,941	\$ 55,140
Customer Growth Services		1,800		588		5,401	1,244
Customer Technology Services		(286)		5,165		1,641	13,882
Customer Strategy Services		1,184		2,264		3,364	(1,632)
Total	\$	21,323	\$	25,961	\$	66,347	\$ 68,634

TELETECH HOLDINGS, INC. AND SUBSIDIARIES CONSOLIDATED BALANCE SHEETS (In thousands)

		ptember 30, 2014 Unaudited)	D	ecember 31, 2013
ASSETS				
Current assets:				
Cash and cash equivalents	\$	87,612	\$	158,017
Accounts receivable, net		266,846		236,099
Other current assets		85,038		75,435
Total current assets		439,496		469,551
Property and equipment, net		147,905		126,719
Other assets		273,908		246,072
Total assets	\$	861,309	\$	842,342
LIABILITIES AND EQUITY				
Total current liabilities	\$	188,898	\$	190,787
Other long-term liabilities		201,928		175,564
Mandatorily redeemable noncontrolling interest		2,790		2,509
Total equity		467,693		473,482

TELETECH HOLDINGS, INC. AND SUBSIDIARIES RECONCILIATION OF NON-GAAP FINANCIAL INFORMATION (In thousands, except per share data) (Unaudited)

	Three months ended September 30,					Nine months ended September 30,				
		2014 Septen	1ber 30	, 2013		2014 Septem	iber 30	2013		
Reconciliation of Revenue:										
Acconcination of Acvenue.										
Revenue	\$	305,900	\$	296,995	\$	903,611	\$	875,070		
Changes due to foreign currency fluctuations ¹		(97)				21,287				
Lost revenue from typhoon				1,216				1,216		
Non-GAAP Revenue	<u>\$</u>	305,803	\$	298,211	\$	924,898	\$	876,286		
Reconciliation of Gross Margin:										
Non-GAAP Revenue	\$	305,803	\$	298,211	\$	924,898	\$	876,286		
Cost of services	-	220,244	+	208,648	-	646,346	-	625,689		
Adjustments related to Non-GAAP revenue adjustments ¹		335		396		15,754		396		
Non-GAAP Gross margin	\$	85,224	\$	89,167	\$	262,798	\$	250,201		
						<u> </u>				
NON-GAAP Gross margin percentage		27.9%	ó	29.9%	,	28.4%)	28.6%		
Reconciliation of EBIT & EBITDA:										
Net Income Attributable to TeleTech stockholders	\$	13,247	\$	17,643	\$	50,327	\$	47,919		
Interest income		(542)		(938)		(1,545)		(2,182)		
Interest expense		1,646		1,799		5,197		5,567		
Provision for income taxes	đ	5,778	đ	6,358	¢	14,071	đ	12,603		
EBIT	\$	20,129	\$	24,862	\$	68,050	\$	63,907		
Depreciation and amortization		13,893		11,463		41,152		33,281		
EBITDA	\$	34,022	\$	36,325	\$	109,202	\$	97,188		
Reconciliation of Free Cash Flow:										
Cash Flow From Operating Activities:										
Net income	\$	14,689	\$	19,169	\$	54,122	\$	50,494		
Adjustments to reconcile net income to net cash provided by operating activities:	Ŷ	1,000	Ŷ	10,100	Ŷ	0.,.==	Ŷ			
Depreciation and amortization		13,893		11,463		41,152		33,281		
Other		1,695		5,770		(33,367)		(7,162)		
Net cash provided by operating activities		30,277		36,402		61,907		76,613		
Less - Total Capital Expenditures		17,751		18,172		52,234		31,832		
Free Cash Flow	\$	12,526	\$	18,230	\$	9,673	\$	44,781		
Reconciliation of Non-GAAP Income from Operations:										
Income from Operations	\$	21,323	\$	25,961	\$	66,347	\$	68,634		
Restructuring charges, net		593		758		1,750		4,181		
Impairment losses								1,205		
Net effect of foreign currency fluctuations ¹		(432)				5,533				
Net effect of revenue lost from typhoon				820				820		
Non-GAAP Income from Operations	\$	21,484	\$	27,539	\$	73,630	\$	74,840		
Non-GAAP Income from Operations Margin		7.0%		9.2%		8.0%		8.5%		
Non-GAAF Income from Operations Margin		7.0%	J	9.2%		0.0%		0.5%		

¹ Foreign currency fluctuations are calculated on a constant currency basis by translating the current year reported amounts using the prior year foreign exchange rates for each underlying currency.

TELETECH HOLDINGS, INC. AND SUBSIDIARIES **RECONCILIATION OF NON-GAAP FINANCIAL INFORMATION** (In thousands, except per share data)

(Unaudited)

	Three months ended September 30,						Nine months ended September 30,			
		2014	Der 30,	2013		2014	Der 50,	2013		
Reconciliation of Non-GAAP EPS:										
Net Income Attributable to TeleTech stockholders	\$	13,247	\$	17,643	\$	50,327	\$	47,919		
Add: Asset impairment and restructuring charges, net of										
related taxes		367		501		1,111		3,616		
Add: Deconsolidation of subsidiary		—				—		3,556		
Add: Changes in acquisition contingent consideration, net of										
related taxes		561				(1,855)				
Add: Net effect of foreign currency fluctuations, net of related										
taxes ¹		(305)				3,845				
Add: Net effect of revenue lost from typhoon, net of related										
taxes				574		—		574		
Add: Changes in valuation allowance and returns to provision										
adjustments		1,379		1,000		(398)		(509		
New CAAD Net Income Attacked by the TeleTeck										
Non-GAAP Net Income Attributable to TeleTech	¢	15 0 40	¢	10 710	¢	FD 001	¢	FF 45(
stockholders	\$	15,249	\$	19,718	\$	53,031	\$	55,156		
Diluted shares outstanding		49,940		51,678		50,338		52,499		
		10,010		01,070		00,000		0_,100		
Non-GAAP EPS Attributable to TeleTech stockholders	\$	0.31	\$	0.38	\$	1.05	\$	1.05		
Reconciliation of Non-GAAP EBITDA:										
Net Income Attributable to TeleTech stockholders	\$	13,247	\$	17,643	\$	50,327	\$	47,919		
Interest income	Ψ	(542)	Ψ	(938)	ψ	(1,545)	Ψ	(2,182		
Interest expense		1,646		1,799		5,197		5,567		
Provision for income taxes		5,778		6,358		14,071		12,603		
Depreciation and amortization		13,893		11,463		41,152		33,281		
Asset impairment and restructuring charges		593		758		1,750		5,386		
Net effect of foreign currency fluctuations ¹		(432)		/ 50		5,533		5,500		
Net effect of revenue lost from typhoon		(432)		820				820		
Changes in acquisition contingent consideration		51		020		(3,910)		020		
Equity-based compensation expenses		3,050		3,265		9,031		9,842		
בקווויד-שמפת כטוווףפווזמנוטוו פגרפווזפה		5,050	_	5,205		9,031	_	5,042		
Non-GAAP EBITDA	\$	37,284	\$	41,168	\$	121,606	\$	113,236		

1 Foreign currency fluctuations are calculated on a constant currency basis by translating the current year reported amounts using the prior year foreign exchange rates for each underlying currency.